



**Installation**

Tightening torque (M6) : 70.8-88.5 in-lb (8 - 10 N-m)

Tightening torque (M5) : 20.4-30.9 in-lb (2.3 - 3.5 N-m)



REV.	DATE	DESCRIPTION	DATE	TITLE
A	21-MAY-2020	CONVERTED TO METRIC. UPDATE TITLE BLOCK	21-MAR-2015	FIXING BRACKET – POINT UP SHORT PART NUMBER PR-D-30H-PU-N-ST
B	05-APR-2021	ADDED N-M VALUES FOR INSTALLATION TORQUE		
			DESIGNED BY: JPK	FOR: SENERGY ACCESSORIES PULSEROLLER STANDARDS
			CHECKED BY:	
			SCALE: NONE	DWG. NO: PR-D-30H-PU-N-ST
			SHEET: 1 OF 1	REV: B

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