



Installation

Tightening torque (M6) : 70.8-88.5 in-lb (8 - 10 N-m)

Tightening torque (M5) : 20.4-30.9 in-lb (2.3 - 3.5 N-m)



PULSEROLLER

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| REV. | DATE | DESCRIPTION |
|------|-------------|---|
| A | 21-MAY-2020 | CONVERTED TO METRIC, UPDATE TITLE BLOCK |
| B | 05-APR-2021 | ADDED N-M TO INSTALLATION TORQUE |

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| | |
|--------------|-------------|
| DATE: | 21-MAR-2015 |
| DESIGNED BY: | JPK |
| CHECKED BY: | |
| SCALE: | NONE |
| SHEET: | 1 OF 1 |

| | | |
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| TITLE: | FIXING BRACKET - FLAT UP STANDARD PART NUMBER PR-D-30H-FU-N | |
| FOR: | SENERGY ACCESSORIES PULSEROLLER STANDARDS | |
| DWG. NO: | PR-D-30H-FU-N | REV: B |